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"Hangcha Forklift"  
App herunterladen



ISO14001:2015



ISO9001:2015



HANGCHA trucks conform  
to the European Safety  
Requirements.

HANGCHA Group Co., LTD behält sich das Recht vor, Änderungen bezgl. Farbe, Spezifikationen, Ausstattung und sonstige Details, dierer Bröschüre ohne Vorankündigung vorzunehmen. Fahrzeugfarben können von den Farben in dieser Brochure abweichen.

# **XF SERIES**

**DIESEL / GASOLINE / LPG  
COUNTERBALANCED TRUCKS**

**with capacities of 1,000 to 3,500kg**

# HANGCHA be with you at every stage

Efficient, reliable solutions for your demands



## STAGE V & TIER 4F

With Hangcha you can meet all Stage V/Tier 4f emissions standards which provides customer demands for value, innovation and performance. The technologies include common rail fuel systems, diesel oxidation catalysts (DOC) and diesel particulate filters (DPF). Designed and optimised to every engine model, our forklift truck maximises efficiency and reliability.

**STAGE V  
CERTIFIED**



### KUBOTA

#### ► Emissions Compliance

Meeting rigid emissions regulations can be a challenge for any company. V2607-CR-E5B engines have been designed to comply with stringent regulations: EU Stage V EPA/CARB Tier4 F.

#### ► Advanced DPF Technology

- Clean and Quiet Power
- Great Flexibility



### XINCHAI

No.	Capacity	Series	Manufacturer	Engine	Drive power	Model	Emission Std.	Transmission	Power [kw/rpm]
1	1.5-3.5t	XF	KUBOTA	V2607-CR-E5B	Diesel	CPCD15/18/20/25/30/35-XW97F/B1	EU StageV EPA/CARB Tier4 F	F/OKAMURA	37.4/2400
2	2.0-3.5t	XF	KUBOTA	V2607-CR-TE5B	Diesel	CPCD20/25/30/35-XW98F	EU StageV EPA/CARB Tier4 F	F	47.3/2400
3	1.5-3.5t	XF	KUBOTA	WG2503-GL-E3-HCF-1	DUAL(GAS/LPG)	/	Stage V / EPA Tier 2 / CARB Tier3	F/OKAMURA	43.5/2600
4	1.5-3.5t	XF	KUBOTA	WG2503-L-E3-HCF-1	LPG	/	Stage V / EPA Tier 2 / CARB Tier3	F/OKAMURA	LPG43.5/2600 GAS42.8/2600
5	1.5-1.75t	XF	XINCHAI	3E22YG51P464	Diesel	CPCD15/18-XH7F/B1	Stage V	F/OKAMURA	34/2400
6	2.0-3.5t	XF	XINCHAI	3E22YG51	Diesel	CPCD20/25/30/35-XH7F/B1	Stage V	F/OKAMURA	44.8/2400

Note: Stage V applied for European Union also including Israel and Turkey

Tier4 Final applied for North American

F means full floating transmission



### GCT

#### ► Eco-friendly engines compliant with global emission regulations.

Global standard forklift engines with top-class of output and reliability performance.

ENGINE TYPE	Vertical Inline 4-cylinder • Water cooled • OHV
FUEL	Gasoline • LPG
FUEL SYSTEM	Electronic Controlled, Gasoline : Injector • LPG : Injector
EMISSION REGULATION	CARB SIP LSI-1 / EPA Tier2 / EU STAGE V

No.	Capacity	Series	Manufacturer	Engine	Drive power	Model	Emission Std.	Transmission	Power [kw/rpm]
1	1.5-1.75t	XF	GCT	GCT GK21LPG EU-StageV CERT	LPG	CPYD15/18-XH1F/B	Stage V	F/OKAMURA	38.4/2700
2	2.0-3.5t	XF	GCT	GCT GK25LPG EU-StageV CERT	LPG	CPYD20/25/30/35-XH3F/B	Stage V	F/OKAMURA	43.4/2700
3	1.5-1.75t	XF	GCT	GCT GK21LPG 1G001EKHOO	LPG	CPYD15/18-XH23F/B1		F/OKAMURA	43/2700
4	1.5-1.75t	XF	GCT	GCT GK21 DUAL 1G001ECHO	DUAL LPG/GAS	CPQYD15/18-XH24F/B1		F/OKAMURA	LP:43/2700 G:40/2700
5	2.0-3.5t	XF	GCT	GCT GK25 LPG 1G001ELHOO	LPG	CPYD20/25/30/35-XH21F/B1		F/OKAMURA	47/2700
6	2.0-3.5t	XF	GCT	GCT GK25 DUAL 1G001EDHOO	DUAL LPG/GAS	CPQYD20/25/30/35-XH22F/B1		F/OKAMURA	LP:47/2700 G:44.5/2700

Note: Stage V applied for European Union also including Israel and Turkey

Tier4 Final applied for North American

F means full floating transmission

# COMFORTABLE OPERATION

Optimal visibility in all directions create the best conditions for high productivity through relaxed and safe working.

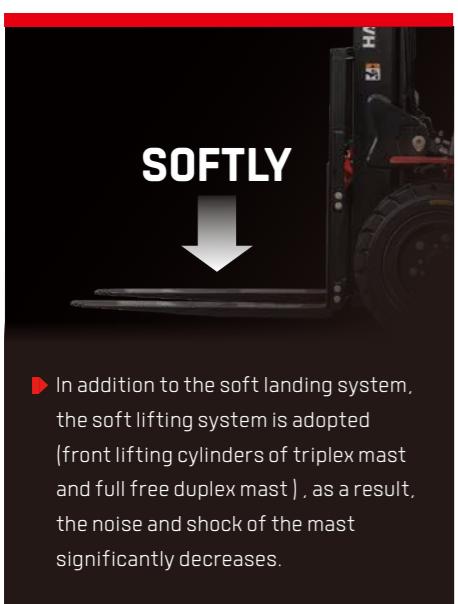
- ▶ The new, relocated easy-to-see LCD meter lets the operator check on all aspects of operational status at a glance.

- ▶ The new automobile-style light/turn-signal lever and forward-reverse lever are ergonomically designed and arranged to improve comfort and productivity.

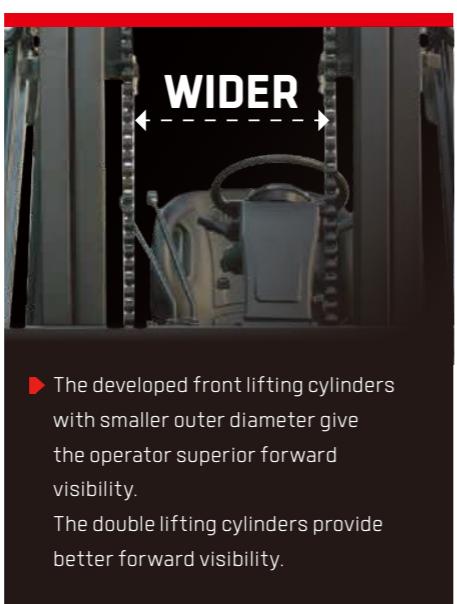
- ▶ The small diameter steering wheel with tilt adjustment provides the ideal operating position. The superior responsiveness of the steering wheel optimizes maneuverability even in narrow spaces.

- ▶ The parking brake is specially developed. The operational force is reduced by 30%.

- ▶ The automobile-style suspended pedals provide more ergonomic operation.



- ▶ In addition to the soft landing system, the soft lifting system is adopted [front lifting cylinders of triplex mast and full free duplex mast], as a result, the noise and shock of the mast significantly decreases.



- ▶ The developed front lifting cylinders with smaller outer diameter give the operator superior forward visibility. The double lifting cylinders provide better forward visibility.



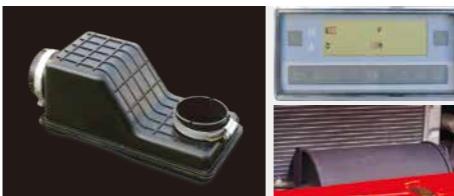
- ▶ The extra foot space is provided to reduce operator fatigue significantly.



In developing the new XF Series, comfort and ease of operation is carefully considered, for example, to improve vibration levels, compound engine damper and full floating power train are adopted. Comfortable operating environments for operator also contribute to increased productivity.



In addition to rubber damper between frames and steering axle, compound engine damper and full floating power train achieve flexible connection between frames and driving system, as a result, traveling vibrations and vibrations from the driving system are significantly reduced.



The enlarged capacity of optimized exhaust muffler, the intake muffler and the noise shield technologies provide significantly lower noise levels.



The new wide-open, non-slip step makes getting in and out easy and safe.

## EASY MAINTENANCE

Careful design facilitates inspection and servicing. Easy maintenance reduces the amount of downtime and helps to reduce cost also.

- ▶ The cover on the Panel can be lifted up simply to check the brake fluid.
- ▶ The easy-to-operate latch provides quick access to the engine compartment.
- ▶ The two-piece design makes the floorboard easy to lift and remove for access to the power train.
- ▶ The fasteners of the radiator cover can be turned easily by hand to enable quick inspections or servicing.



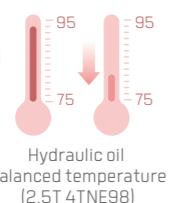
# PRODUCTIVITY

Dynamic load sensing hydraulic steering system, Efficiency lighting system, lower fuel consumption, combine to provide increased productivity and reduced operating costs.

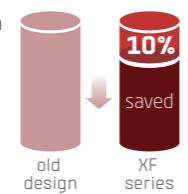


Interactive instrument: The instrument adopts 4.0-inch color LCD display with four interactive buttons, and has one CAN bus communication function. The communication protocol is compatible with CANopen and SAE J1939 standards.

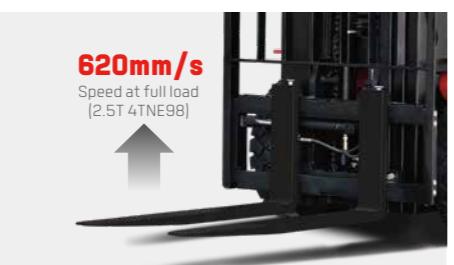
The new Dynamic load sensing hydraulic steering system contributes to reduce loss of hydraulic and improve energy efficiency.



By optimizing transmission design, the power train provides higher efficiency. The fuel consumption is reduced **by 10%**.



The new efficiency lighting system employs LED illuminant and new type reflector to reduce energy consumption, improve significantly illumination performance and prolong work time.



► The locking device of the engine hood damper and parking brake help add to safety.



► An optional rear-pillar assist grip with a horn button enhances safety of operator while traveling in reverse.



► The operator presence sensing system incorporates lifting/tilting and traveling locking function. When the operator leaves the seat, the system automatically locks lifting / tilting and disables traveling to ensure safety.

► A throttling device is adopted to avoid the mast being out of control even some pipes are broken.



# RELIABILITY

By focusing on enhancing reliability, reducing downtime, the XF series is able to make the greater productivity for customer.



► The new aluminum alloy transmission with full floating structure features excellent heat dissipation capability, more and thicker disc meet the most demanding applications.



► The new stamped air cleaner featuring tangential intake, double seal with safety filter is durable, corrosion-free and vibration-resistant, provides better filter efficiency and lower intake resistance than the previous.



► The new vehicle controller integrates all electrical components, features excellent durability for temperature, water and vibration for most demanding operation.



► Extra capacity combined radiator with serpentine wave and optimized heat dissipation channel enhance the heat dissipation capability to keep engine reliability even in heavy-duty applications.

► XF series features rugged design, stamped frame and engine hood, stamped instrument panel and head guard, heavy profile rail mast combine to provide excellent rigidity, which ensures outstanding reliability even in heavy-duty work.

# SAFETY

A wide range of technologies are applied to ensure absolute safety for both the operator and those in the surrounding.



► The locking device of the engine hood damper and parking brake help add to safety.



► An optional rear-pillar assist grip with a horn button enhances safety of operator while traveling in reverse.

► A throttling device is adopted to avoid the mast being out of control even some pipes are broken.



## Features

Truck	Standard	Options
PVC ceiling	●	
Multifunctional interactive instruments(EU StageV)	●	
Wide-view rearview mirror	●	
Tilt Cylinder Boot	●	
Combination LED lighting system	●	
Steering wheel adjusting device	●	
Traction pin	●	
Counterweight grille cover	●	○
Dual front wheel		○
Perforated overhead guard		○
Cab		○
Additional L/R rearview mirrors		○
Heater		○
Fire extinguisher (1kg)		○
Front windshield and wiper		○
Fully-suspended seat		○
Customer paint		○
External spark extinguisher		○
LED rear working light		○
Solid tire		○
Rotating handle of water tank lid		○
Fan		○
Fuel tank cap with lock		○
Right rear armrest with horn button		○
Reinforced wheel rim		○
<b>Steering</b>		
Wet braking drive axle		○
<b>Chassis</b>		
Skidproof pedal	●	
Rubber pedal	●	
Engine hood spring	●	
<b>Control</b>		
Mechanical handbrake	●	
Integrated combination switch	●	
Fingertip system		○
Multi-segment adjustable speed limit		○
<b>Hydraulic</b>		
Electro-hydraulic steering	●	
Hydraulic oil recycling filter	●	
Speed limiting valve of the mast	●	
2nd valve	●	
Combination LED lighting system		○
5th valve		○
<b>Power</b>		
High-efficiency air intake silencer	●	
Fan protection device	●	
Dissipater grille cover		○
Dual air filter		○
High-position exhaust		○
<b>Electronics</b>		
Low-temperature starting battery	●	
OPS system		○
Blue light		○
Audible and visual alarm		○

Mast	Standard	Options
Duplex mast	●	
Full free duplex mast		○
Triplex mast		○
Wider fork carriage		○
Heightened load backrest		○
Different length of fork		○
<b>Transmission</b>		
Fully-suspended gearbox	●	
High-efficiency air filter	●	
Low-noise gear pump		○
<b>Attachments</b>		
Paper roll clamp		○
Sideshifter		○
Soft package clamp		○
Carton clamp		○
Rotatable roll clamp		○
Rotating fork		○
Oil barrel clamp		○
Push-pull device		○
Load stabilizer		○
Fork sleeve		○
Tipping clamp		○
Bucket		○
Multi-purpose barrel clamp		○
Crane arm		○
Hook		○
String Pole		○
Weighing system		○
Special fork		○

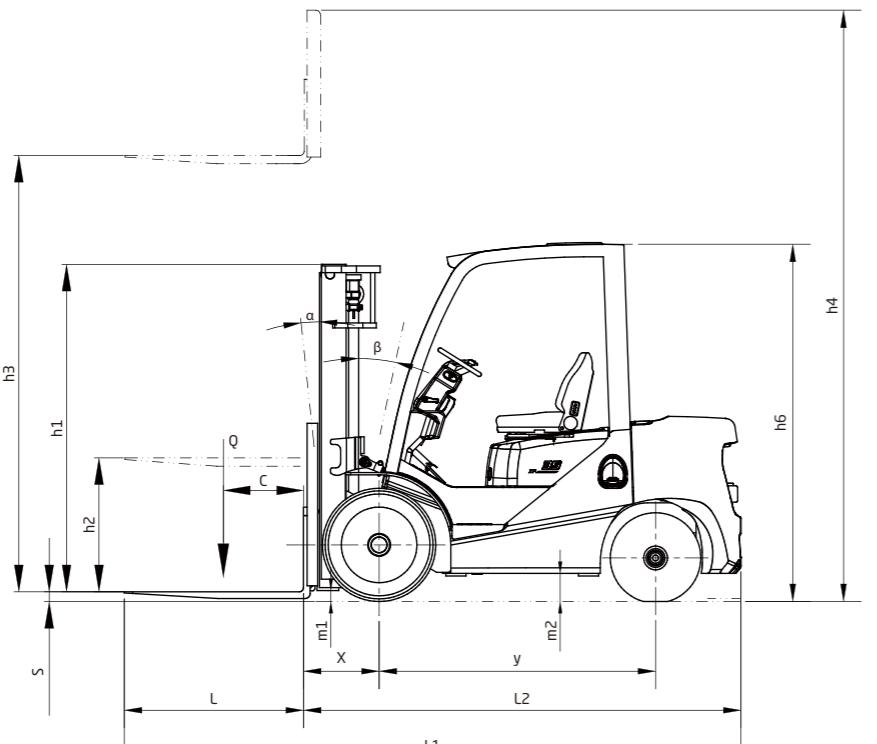
# Technical data

Distinguishing mark	1.1	Manufacturer		HANGCHA GROUP CO., LTD.														
	1.2	Manufacturer's type designation		CPCD10-XW32F/B	CPYD15-XH1F/B	CPCD15-XH7F/B1	CPCD15-XW97F/B1	CPYD18-XH1F/B	CPCD18-XH7F/B1	CPYD20-XH3F/B	CPCD20-XH7F/B1	CPYD25-XH3F/B	CPCD25-XH7F/B1	CPYD30-XH3F/B	CPCD30-XH7F/B1	CPYD35-XH3F/B	CPCD35-XH7F/B1	
	1.3	Drive: electric [battery or mains], diesel, petrol, fuel gas		Diesel	LPG	Diesel	Diesel	LPG	Diesel	LPG	Diesel	LPG	Diesel	LPG	Diesel	LPG	Diesel	Diesel
	1.5	Rated capacity/rated load	0 [kg]	1000	1500	1500	1500	1750	1750	2000	2000	2500	2500	3000	3000	3500	3500	3500
	1.6	Load centre distance	c [mm]	500	500	500	500	500	500	500	500	500	500	500	500	500	500	500
	1.8	Load distance, centre of drive axle to fork	x [mm]	405	405	405	405	405	405	465	465	465	465	480	480	485	485	485
		Rear overhang	mm	375	405	405	405	430	430	415	415	490	490	550	550	615	615	615
	1.9	Wheelbase	y [mm]	1475	1475	1475	1475	1475	1475	1650	1650	1650	1650	1700	1700	1700	1700	1700
	2.1	Service Weight	kg	2510	2650	2650	2650	2765	2765	3405	3405	3765	3765	4350	4350	4705	4705	4705
	2.2	Axle loading, laden front/rear	kg	3055/455	3660/490	3660/490	3660/490	3995/520	3995/520	4705/700	4705/700	5475/790	5475/790	6450/900	6450/900	7255/950	7255/950	7255/950
Weight	2.3	Axle loading, unladen front/rear	kg	1260/1250	1240/1410	1240/1410	1240/1410	1225/1540	1225/1540	1610/1795	1610/1795	1560/2205	1560/2205	1750/2600	1750/2600	1720/2985	1720/2985	1720/2985
	3.2	Tyre size, front		6.50-10-10PR	6.50-10-10PR	6.50-10-10PR	6.50-10-10PR	6.50-10-10PR	6.50-10-10PR	7.00-12-12PR	7.00-12-12PR	7.00-12-12PR	7.00-12-12PR	28x9-15-14PR	28x9-15-14PR	28x9-15-14PR	28x9-15-14PR	28x9-15-14PR
	3.3	Tyre size, rear		5.00-8-10PR	5.00-8-10PR	5.00-8-10PR	5.00-8-10PR	5.00-8-10PR	5.00-8-10PR	6.00-9-10PR	6.00-9-10PR	6.00-9-10PR	6.00-9-10PR	6.50-10-10PR	6.50-10-10PR	6.50-10-10PR	6.50-10-10PR	6.50-10-10PR
	3.6	Tread, front	b10 [mm]	900	900	900	900	900	900	965	965	965	965	1005	1005	1005	1005	1005
	3.7	Tread, rear	b11 [mm]	920	920	920	920	920	920	973	973	973	973	975	975	975	975	975
	4.1	Tilt of mast/fork carriage forward/backward	α/β [°]	6/12	6/12	6/12	6/12	6/12	6/12	6/12	6/12	6/12	6/12	6/12	6/12	6/12	6/12	6/12
	4.2	Height, mast lowered	h1 [mm]	1995	1995	1995	1995	1995	1995	2035	2035	2035	2035	2050	2050	2185	2185	2185
	4.3	Free lift	h2 [mm]	155	155	155	155	155	155	140	140	140	140	145	145	145	145	145
	4.4	Lift	h3 [mm]	3000	3000	3000	3000	3000	3000	3000	3000	3000	3000	3000	3000	3000	3000	3000
Dimensions	4.5	Height, mast extended	h4 [mm]	3955	3955	3955	3955	3955	3955	4045	4045	4045	4045	4145	4145	4145	4145	4145
	4.7	Height of overhead guard (cabin)	h5 [mm]	2125[2205*]	2125[2205*]	2125[2205*]	2125[2205*]	2125[2205*]	2125[2205*]	2135[2215*]	2135[2215*]	2135[2215*]	2135[2215*]	2150[2230*]	2150[2230*]	2150[2230*]	2150[2230*]	2150[2230*]
	4.20	Length to face of forks	l2 [mm]	2255	2285	2285	2310	2310	2310	2530	2530	2605	2605	2730	2730	2800	2800	2800
	4.21	Overall width	b1 [mm]	1080	1080	1080	1080	1080	1080	1155	1155	1155	1155	1225	1225	1225	1225	1225
	4.22	Fork dimensions	s/e/l [mm]	35x100x920	35x100x920	35x100x920	35x100x920	35x100x920	35x100x920	40x122x1070	40x122x1070	40x122x1070	40x122x1070	45x122x1070	45x122x1070	50x122x1070	50x122x1070	50x122x1070
	4.24	Fork-carriage width	b3 [mm]	1000	1000	1000	1000	1000	1000	1038	1038	1038	1038	1100	1100	1100	1100	1100
	4.25	Distance between fork-arms	mm	200-1000	200-1000	200-1000	200-1000	200-1000	200-1000	244-1038	244-1038	244-1038	244-1038	244-1100	244-1100	244-1100	244-1100	244-1100
	4.31	Ground clearance, laden, below mast	m1 [mm]	115	115	115	115	115	115	115	115	115	115	130	130	130	130	130
	4.32	Ground clearance, centre of wheelbase	m2 [mm]	140	140	140	140	140	140	150	150	150	150	165	165	165	165	165
	4.35	Turning radius	Wa [mm]	1965	1990	1990	1990	2015	2015	2180	2180	2245	2245	2340	2340	2415	2415	2415
Performance data		Min. right angle stacking aisle width [Add load length and clearance]	mm	2370	2395	2395	2395	2420	2420	2645	2645	2710	2710	2835	2835	2900	2900	2900
	5.1	Travel speed, laden/unladen	km/h	18/19	17/18	19/20	18/19	17/18	19/20	18/19	18/19	18/19	18/19	18/19	18/19	18/19	18/19	18/19
	5.2	Lift speed, laden/unladen	m/s	0.58/0.60	0.53/0.55	0.58/0.60	0.58/0.60	0.53/0.55	0.58/0.60	0.58/0.60	0.56/0.58	0.60/0.62	0.56/0.58	0.60/0.62	0.51/0.54	0.48/0.51	0.46/0.49	0.42/0.45
	5.3	Lowering speed, laden/unladen	m/s	0.45/0.50	0.45/0.50	0.45/0.50	0.45/0.50	0.45/0.50	0.45/0.50	0.45/0.50	0.45/0.50	0.45/0.50	0.45/0.50	0.45/0.50	0.45/0.50	0.45/0.50	0.45/0.50	0.45/0.50
	5.5	Drawbar pull, laden/unladen	N	14600/10000	14600/10000	14500/10000	16800/10000	14600/10000	14500/10000	16800/12500	19500/12500	18700/12500	19500/12500	19800/14000	20500/14000	19800/14000	20500/14000	20500/14000
	5.7	Gradeability, laden/unladen*	%	31/25	27/25	27/25	30/25	24/25	24/25	26/25	27/25	23/25	24/25	21/22	23/22	20/22	21/22	21/22
	7.1	Engine manufacturer/type		YANMAR/4TNE92	GCT/GK21LPG EU StageV	3E22Y051P464	KUBOTA V2607-CR-E5B	GCT/GK21LPG EU StageV	3E22Y051P464	KUBOTA V2607-CR-E5B	GCT/GK25LPG EU StageV	XINCHAI 3E22Y051						
Combustion-engine		Emission STD			EU Stage IIIA/EPA Tier3	EU Stage V	EU Stage V	EU Stage V	EU Stage V	EU Stage V	EU Stage V	EU Stage V	EU Stage V	EU Stage V	EU Stage V	EU Stage V	EU Stage V	EU Stage V
	7.2	Engine power according to DIN ISO 1585	kW	32.8	38.4	34	37	38.4	34	37	43.4	44.8	43.4	44.8	43.4	44.8		

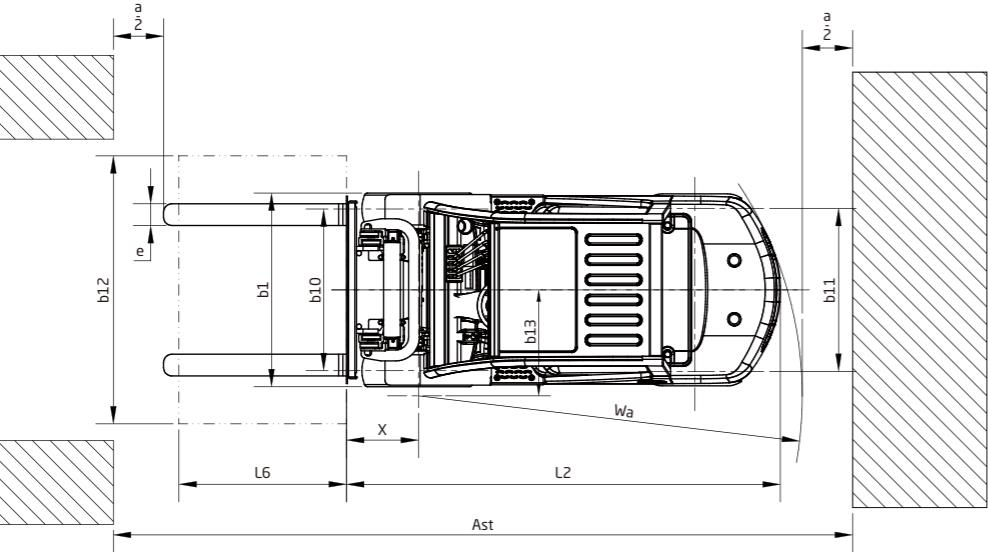
# Technical data

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Distinguishing mark	1.1	Manufacturer													
	1.2	Manufacturer's type designation		CPYD15-XH23F/B1	CPYD18-XH23F/B1	CPYD20-XH21F/B1	CPYD25-XH21F/B1	CPYD30-XH21F/B1	CPYD35-XH21F/B1	CPYD15-XH24F/B1	CPYD18-XH24F/B1	CPYD20-XH22F/B1	CPYD25-XH22F/B1	CPYD30-XH22F/B1	CPYD35-XH22F/B1
	1.3	Drive: electric (battery or mains), diesel, petrol, fuel gas	LPG	LPG	LPG	LPG	LPG	LPG	LPG	LPG/GAS	LPG/GAS	LPG/GAS	LPG/GAS	LPG/GAS	
	1.5	Rated capacity/rated load	0 [kg]	1500	1750	2000	2500	3000	3500	1500	1750	2000	2500	3000	3500
	1.6	Load centre distance	c [mm]	500	500	500	500	500	500	500	500	500	500	500	500
	1.8	Load distance, centre of drive axle to fork	x [mm]	405	405	465	465	480	485	405	405	465	465	480	485
		Rear overhang	mm	405	430	415	490	550	615	405	430	415	490	550	615
	1.9	Wheelbase	y [mm]	1475	1475	1650	1650	1700	1700	1475	1475	1650	1650	1700	1700
	2.1	Service Weight	kg	2650	2765	3405	3765	4350	4705	2650	2765	3405	3765	4350	4705
	2.2	Axle loading, laden front/rear	kg	3660/490	3995/520	4705/700	5475/790	6450/900	7255/950	3660/490	3995/520	4705/700	5475/790	6450/900	7255/950
	2.3	Axle loading, unladen front/rear	kg	1240/1410	1225/1540	1610/1795	1560/2205	1750/2600	1720/2985	1240/1410	1225/1540	1610/1795	1560/2205	1750/2600	1720/2985
	3.2	Tyre size, front		6.50-10-10PR	6.50-10-10PR	7.00-12-12PR	7.00-12-12PR	28x9-15-14PR	28x9-15-14PR	6.50-10-10PR	6.50-10-10PR	7.00-12-12PR	7.00-12-12PR	28x9-15-14PR	28x9-15-14PR
	3.3	Tyre size, rear		5.00-8-10PR	5.00-8-10PR	6.00-9-10PR	6.00-9-10PR	6.50-10-10PR	6.50-10-10PR	5.00-8-10PR	5.00-8-10PR	6.00-9-10PR	6.00-9-10PR	6.50-10-10PR	6.50-10-10PR
	3.6	Tread, front	b <sub>10</sub> [mm]	900	900	965	965	1005	1005	900	900	965	965	1005	1005
	3.7	Tread, rear	b <sub>11</sub> [mm]	920	920	973	973	975	975	920	920	973	973	975	975
	4.1	Tilt of mast/fork carriage forward/backward	α/β [°]	6/12	6/12	6/12	6/12	6/12	6/12	6/12	6/12	6/12	6/12	6/12	6/12
	4.2	Height, mast lowered	h <sub>1</sub> [mm]	1995	1995	2035	2035	2050	2165	1995	1995	2035	2035	2050	2165
	4.3	Free lift	h <sub>2</sub> [mm]	155	155	140	140	145	145	155	155	140	140	145	145
	4.4	Lift	h <sub>3</sub> [mm]	3000	3000	3000	3000	3000	3000	3000	3000	3000	3000	3000	3000
	4.5	Height, mast extended	h <sub>4</sub> [mm]	3955	3955	4045	4045	4145	4145	3955	3955	4045	4045	4145	4145
	4.7	Height of overhead guard (cabin)	h <sub>5</sub> [mm]	2125[2205*]	2125[2205*]	2135[2215*]	2135[2215*]	2150[2230*]	2150[2230*]	2125[2205*]	2125[2205*]	2135[2215*]	2135[2215*]	2150[2230*]	2150[2230*]
	4.20	Length to face of forks	l <sub>2</sub> [mm]	2285	2310	2530	2605	2730	2800	2285	2310	2530	2605	2730	2800
	4.21	Overall width	b <sub>1</sub> [mm]	1080	1080	1155	1155	1225	1225	1080	1080	1155	1155	1225	1225
	4.22	Fork dimensions	s/e/l [mm]	35x100x920	35x100x920	40x122x1070	40x122x1070	45x122x1070	50x122x1070	35x100x920	35x100x920	40x122x1070	40x122x1070	45x122x1070	50x122x1070
	4.24	Fork-carriage width	b <sub>3</sub> [mm]	1000	1000	1038	1038	1100	1100	1000	1000	1038	1038	1100	1100
	4.25	Distance between fork-arms	mm	200-1000	200-1000	244-1038	244-1038	244-1100	244-1100	200-1000	200-1000	244-1038	244-1038	244-1100	244-1100
	4.31	Ground clearance, laden, below mast	m <sub>1</sub> [mm]	115	115	115	115	130	130	115	115	115	115	130	130
	4.32	Ground clearance, centre of wheelbase	m <sub>2</sub> [mm]	140	140	150	150	165	165	140	140	150	150	165	165
	4.35	Turning radius	Wa [mm]	1990	2015	2180	2245	2340	2415	1990	2015	2180	2245	2340	2415
		Min. right angle stacking aisle width [Add load length and clearance]	mm	2395	2420	2645	2710	2835	2900	2395	2420	2645	2710	2835	2900
	5.1	Travel speed, laden/unladen	km/h	17/18	17/18	18/19	18/19	17/18	17/18	17/18	17/18	18/19	18/19	17/18	17/18
	5.2	Lift speed, laden/unladen	m/s	0.53/0.55	0.53/0.55	0.56/0.58	0.56/0.58	0.51/0.54	0.46/0.49	0.53/0.55	0.53/0.55	0.56/0.58	0.56/0.58	0.51/0.54	0.46/0.49
	5.3	Lowering speed, laden/unladen	m/s	0.45/0.50	0.45/0.50	0.45/0.50	0.45/0.50	0.45/0.50	0.45/0.50	0.45/0.50	0.45/0.50	0.45/0.50	0.45/0.50	0.45/0.50	0.45/0.50
	5.5	Drawbar pull, laden/unladen	N	15800/10000	15800/10000	18700/12500	18700/12500	19800/14000	19800/14000	15800/10000	15800/10000	18700/12500	18700/12500	19800/14000	19800/14000
	5.7	Gradeability, laden/unladen*	%	29/25	26/25	26/25	23/25	21/22	20/22	29/25	26/25	26/25	23/25	21/22	20/22
	7.1	Engine manufacturer/type		GCT GK21 LPG	GCT GK21 LPG	GCT GK25 LPG	GCT GK25 LPG	GCT GK25 LPG	GCT GK25 LPG	GCT GK21 DUAL	GCT GK21 DUAL	GCT GK25 DUAL	GCT GK25 DUAL	GCT GK25 DUAL	GCT GK25 DUAL
		Emission STD		CARB Tier3/EPA Tier2/EU StageV											
	7.2	Engine power according to DIN ISO 1585	kw	43	43	47	47	47	47	LP-43/G40	LP-43/G40	LP-47/G44.5	LP-47/G44.5	LP-47/G44.5	LP-47/G44.5
	7.3	Rated speed	min	2700	2700	2700	2700	2700	2700	2700	2700	2700	2700	2700	2700
	7.4	Number of cylinders/displacement	(-)/[cm <sup>3</sup> ]	4/2065	4/2065	4/2488	4/2488	4/2488	4/2488	4/2065	4/2065	4/2488	4/2488	4/2488	4/2488
	7.10	Battery voltage/nominal capacity	V/Ah	12/60	12/60	12/60	12/60	12/60	12/60	12/60	12/60	12/60	12/60	12/60	12/60
		Rated torque	N·m/r/min	161/2000	161/2000	190/2000	190/2000	190/2000	190/2000	LP: 161/2000 G: 153/2000	LP: 161/2000 G: 153/2000	LP: 190/2000 G: 175/2000	LP: 190/2000 G: 175/2000	LP: 190/2000 G: 175/2000	LP: 190/2000 G: 175/2000
		Bore x stroke	mm	89x83	89x83	89x93	89x100	89x100	89x100	89x83	92x100	89x100	89x100	89x100	89x100
		Transmissions Manufacturer		HANGCHA/											

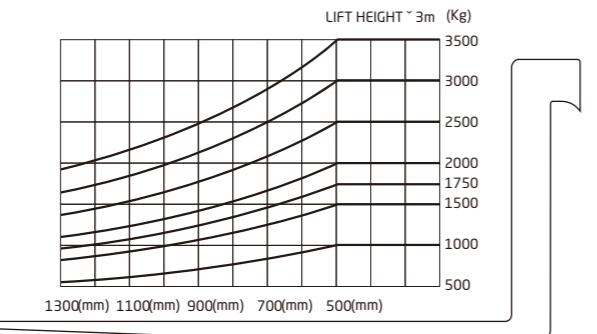
## 1.0-1.75t XF series mast: (pneumatic)



## 2.0-2.5t XF series mast: (pneumatic)



## 3.0-3.5t XF series mast: (pneumatic)



With sideshifter minus 150kg, with integral sideshifter minus 100kg.

Type	Model	Max. fork height	Overall height		Free lift		Front overhang		Tilt range		Capacity						
			Lowered		Extended		Without backrest		With backrest		FWD	BWD	Load capacity at 500mm				
			mm	mm	mm	mm	mm	mm	mm	mm	[*]	[*]	1t	1.5t	2.75t	1t	1.5t
X15/18M200	2000	1495	2565	2955	155	160	155	405	410	6	6	1000	1500	1750	1000	1500	1750
X15/18M250	2500	1745	3065	3455	155	160	155	405	410	6	12	1000	1500	1750	1000	1500	1750
X15/18M300	2700	1845	3265	3655	155	160	155	405	410	6	12	1000	1500	1750	1000	1500	1750
X15/18M350	3000	1995	3565	3955	155	160	155	405	410	6	12	1000	1500	1750	1000	1500	1750
X15/18M330	3300	2145	3865	4255	155	160	155	405	410	6	12	1000	1500	1750	1000	1500	1750
X15/18M350	3500	2245	4065	4455	155	160	155	405	410	6	12	1000	1500	1750	1000	1500	1750
X15/18M370	3700	2385	4265	4655	155	160	155	405	410	6	12	1000	1500	1750	1000	1500	1750
X15/18M400	4000	2595	4565	4955	155	160	155	405	410	6	12	1000	1500	1650	1000	1500	1700
X15/18M430	4300	2745	4865	5255	155	160	155	405	410	6	6	950	1450	1600	1000	1450	1650
X15/18M450	4500	2845	5065	5455	155	160	155	405	410	6	6	900	1400	1550	950	1400	1600
X15/18M470	4700	2945	5265	5655	155	160	155	405	410	6	6	850	1350	1500	900	1350	1550
X15/18M480	4800	2995	5365	5755	155	160	155	405	410	6	6	850	1350	1500	900	1350	1550
X15/18M500	5000	3095	5565	5955	155	160	155	405	410	6	6	800	1300	1450	850	1300	1500
X15/18M550	5500	3345	6065	6455	155	160	155	405	410	6	6	/	/	750	1150	1300	1150
X15/18M600	6000	3595	6565	6955	155	160	155	405	410	6	6	/	/	700	1050	1150	1150
X15/18U200	2000	1560	2585	2945	975	975	615	405	410	6	6	1000	1500	1750	1000	1500	1750
X15/18U250	2500	1810	3085	3445	1225	1225	865	405	410	6	12	1000	1500	1750	1000	1500	1750
X15/18U270	2700	1910	3285	3645	1325	1325	965	405	410	6	12	1000	1500	1750	1000	1500	1750
X15/18U300	3000	2010	3585	3945	1425	1425	1085	405	410	6	12	1000	1500	1750	1000	1500	1750
X15/18U330	3300	2160	3885	4245	1575	1575	1215	405	410	6	12	1000	1500	1750	1000	1500	1750
X15/18U350	3500	2260	4085	4445	1675	1675	1315	405	410	6	12	1000	1500	1760	1000	1500	1750
X15/18U370	3700	2360	4285	4645	1775	1775	1415	405	410	6	12	1000	1500	1750	1000	1500	1750
X15/18U400	4000	2560	4585	4945	1975	1975	1615	405	410	6	12	1000	1500	1690	1000	1500	1700
X15/18N400	4000	1970	4680	4955	1300	1300	1025	420	425	6	900	1400	1550	950	1400	1600	900
X15/18N430	4300	2070	4980	5255	1400	1400	1125	420	425	6	950	1550	1600	900	1350	1550	1550
X15/18N450	4500	2120	5130	5455	1500	1500	1175	420	425	6	6	800	1300	1450	850	1300	1500
X15/18N470	4700	2170	5295	5655	1585	1585	1225	420	425	6	6	750	1250	1400	800	1250	1450
X15/18N480	4800	2220	5430	5755	1600	1600	1275	420	425	6	6	700	1250	1400	800	1250	1450
X15/18N500	5000	2270	5595	5955	1685	1685	1325	420	425	6	6	700	1200	1350	800	1250	1450
X15/18N550	5500	2470	6095	6455	1885	1885	1525	420	425	3	6	650	950	1050	750	1150	1300
X15/18N600	6000	2720	6730	7005	2050	2050	1775	420	425	3	6	600	700	750	700	1050	1150
X15/18N650	6500	2870	7180	7455	2200	2200	1925	420	425	3	6	/	/	550	800	900	550
X15/18N700	7000	3020	7630	7955	2385	2385	2025	420	425	3	6	/	/	/	400	550	650

With sideshifter minus 200kg, with integral sideshifter minus 100kg.

Type
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